SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY

1.1. Product Identifier
Product Form: Substance
Product Name: PEG 600 NF (Polyethylene Glycol 600 NF)
CAS No: 25322-68-3
Synonyms: Name PEG 600

1.2. Intended Use of the Product
Use of the substance/mixture: Per FDA: Coatings on Fresh Citrus Fruit; Polyethylene Glycol (mean molecular weight 200–9,500) – GMP, GRAS; Boiler water additives; Defoaming agents; Adhesives; Resinous and polymeric coatings; Components of paper and paperboard in contact with dry food; Polyethylene Glycol (mean molecular weight 200–9,500) (ZERO – in milk – 172.820, 526.820); Diluents in color additive mixtures for food use exempt from certification.

1.3. Name, Address, and Telephone of the Responsible Party
Company
Acme-Hardesty Co
450 Sentry Parkway
Blue Bell, PA 19422
T 866-226-3834   T 215-591-3610
www.acme-hardesty.com

1.4. Emergency Telephone Number
Emergency Number : 800-424-9300
For Chemical Emergency, Spill, Leak, Fire, Exposure, or Accident, call CHEMTREC – Day or Night

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the Substance or Mixture
Classification (GHS-US)
STOT SE 3  H335
Full text of H-phrases: see section 16

2.2. Label Elements
GHS-US Labeling
Hazard Pictograms (GHS-US) :

Signal Word (GHS-US) : Warning
Hazard Statements (GHS-US) : H335 - May cause respiratory irritation
Precautionary Statements (GHS-US) : P261 - Avoid breathing mist, spray, vapors.  
P271 - Use only outdoors or in a well-ventilated area.  
P304+P340 - If inhaled: Remove person to fresh air and keep at rest in a position comfortable for breathing.  
P312 - Call a doctor if you feel unwell.  
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.  
P405 - Store locked up.  
P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations.

2.3. Other Hazards
No additional information available

2.4. Unknown Acute Toxicity (GHS-US)
No data available
PEG 600 NF (Poly Ethylene Glycol 600 NF)
Safety Data Sheet
According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substance

Name: PEG 600 NF (Poly Ethylene Glycol 600 NF)
CAS No: 25322-68-3

<table>
<thead>
<tr>
<th>Name</th>
<th>Product Identifier</th>
<th>%</th>
<th>Classification (GHS-US)</th>
</tr>
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<tbody>
<tr>
<td>Polyethylene glycol</td>
<td>(CAS No) 25322-68-3</td>
<td>100</td>
<td>STOT SE 3, H335</td>
</tr>
</tbody>
</table>

3.2. Mixture

Not applicable
Full text of H-phrases: see section 16

SECTION 4: FIRST AID MEASURES

4.1. Description of First Aid Measures

First-aid Measures General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid Measures After Inhalation: When symptoms occur: go into open air and ventilate suspected area.
First-aid Measures After Skin Contact: Remove contaminated clothing. Drench affected area with water for at least 15 minutes. Wash contaminated clothing before reuse. If skin irritation occurs: Get medical advice/attention.
First-aid Measures After Eye Contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.
First-aid Measures After Ingestion: Rinse mouth. Do NOT induce vomiting.

4.2. Most Important Symptoms and Effects, Both Acute and Delayed

Symptoms/Injuries: Irritation of respiratory tract.
Symptoms/Injuries After Inhalation: May cause irritation to the respiratory tract, sneezing, coughing, burning sensation of throat with constricting sensation of the larynx and difficulty in breathing.
Symptoms/Injuries After Skin Contact: Contact during a long period may cause slight irritation.
Symptoms/Injuries After Eye Contact: May cause slight irritation to eyes.
Symptoms/Injuries After Ingestion: Ingestion may cause nausea, vomiting and diarrhea.
Chronic Symptoms: None known.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If medical advice is needed, have product container or label at hand.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing Media

Suitable Extinguishing Media: Use extinguishing media suitable for surrounding type of fire. Carbon dioxide (CO2), dry chemical powder, Sand.
Unsuitable Extinguishing Media: Do not use water.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard: Combustible.
Explosion Hazard: Product is not explosive.
Reactivity: No reactivity hazard.

5.3. Advice for Firefighters

Firefighting Instructions: Exercise caution when fighting any chemical fire.
Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Avoid contact with the skin and the eyes.

6.1.1. For Non-emergency Personnel

Protective Equipment: Use appropriate personal protection equipment (PPE).

6.1.2. For Emergency Responders

Protective Equipment: Equip cleanup crew with proper protection.
Emergency Procedures: Ventilate area.

6.2. Environmental Precautions

Prevent entry to sewers and public waters.
6.3. Methods and Material for Containment and Cleaning Up

For Containment: Absorb and/or contain spill with inert material.

Methods for Cleaning Up: Collect absorbed material and place into a sealed, labelled container for proper disposal. Clean up spills immediately and dispose of waste safely.

6.4. Reference to Other Sections

See heading 8, Exposure Controls and Personal Protection.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Additional Hazards When Processed: Keep away from heat, sparks, open flames, hot surfaces. – No smoking.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking, or smoking and again when leaving work. Do not eat, drink or smoke when using this product.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Storage Conditions: Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Protect from heat and direct sunlight.

Incompatible Products: Strong oxidizers.

Storage Temperature: > 20 °C (for bulk quantities)

Storage Area: Temperature higher than necessary degrades quality at rates dependent on time and temperature of exposure.

Special Rules on Packaging: Stainless steel preferred for storage.

7.3. Specific End Use(s)

Per FDA: Coatings on Fresh Citrus Fruit; Polyethylene Glycol (mean molecular weight 200–9,500) – GMP, GRAS; Boiler water additives; Defoaming agents; Adhesives; Resinous and polymeric coatings; Components of paper and paperboard in contact with dry food; Polyethylene Glycol (mean molecular weight 200–9,500) (ZERO – in milk – 172.820, 526.820); Diluents in color additive mixtures for food use exempt from certification.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), NIOSH (REL), or OSHA (PEL).

8.2. Exposure Controls

Appropriate Engineering Controls: Emergency eye wash fountains should be available in the immediate vicinity of any potential exposure.

Personal Protective Equipment:

- Safety glasses. Gloves.
- Hand Protection: Wear chemically resistant protective gloves.
- Eye Protection: Chemical goggles or face shield.
- Skin and Body Protection: Wear suitable protective clothing.
- Respiratory Protection: If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn.

Other Information: When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

Physical State: Liquid

Appearance: Colorless liquid/paste; Viscous.

Odor: Characteristic

Odor Threshold: No data available

pH: 4.5 - 7.5

Relative Evaporation Rate (butylacetate=1): No data available

Melting Point: 16 - 22 °C (60.8 - 71.6 °F)

Freezing Point: No data available
PEG 600 NF (Poly Ethylene Glycol 600 NF)

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<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Boiling Point</td>
<td>&gt; 250 °C (482 °F)</td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt; 230 °C (446 °F)</td>
</tr>
<tr>
<td>Auto-ignition Temperature</td>
<td>380 °C (716 °F)</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
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</tr>
<tr>
<td>Vapor Pressure</td>
<td>5.2x10^-6 mm Hg @ 100°C</td>
</tr>
<tr>
<td>Relative Vapor Density at 20 °C</td>
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</tr>
<tr>
<td>Relative Density</td>
<td>No data available</td>
</tr>
<tr>
<td>Specific Gravity</td>
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</tr>
<tr>
<td>Solubility</td>
<td>Water: Soluble</td>
</tr>
<tr>
<td>Partition Coefficient: N-Octanol/Water</td>
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</tr>
<tr>
<td>Viscosity</td>
<td>9.9 - 11.3 cSt @99°C</td>
</tr>
<tr>
<td>Explosive Properties</td>
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</tr>
<tr>
<td>Oxidizing Properties</td>
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</tr>
<tr>
<td>Explosive Limits</td>
<td>No applicable</td>
</tr>
</tbody>
</table>

9.2. Other Information  No additional information available

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity: No reactivity hazard.

10.2 Chemical Stability: Stable under normal temperature and pressure.

10.3 Possibility of Hazardous Reactions: Hazardous polymerization will not occur.

10.4 Conditions to Avoid: Direct sunlight. Extremely high or low temperatures. Keep away from heat, sparks, open flames, hot surfaces. – No smoking.

10.5 Incompatible Materials: Strong oxidizers.

10.6 Hazardous Decomposition Products: Carbon oxides (CO, CO2).

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information On Toxicological Effects

Acute Toxicity: Not classified

PEG 600 NF (Poly Ethylene Glycol 600 NF) (\f25322-68-3

<table>
<thead>
<tr>
<th>Polyethylene glycol (25322-68-3)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50 Oral Rat</td>
</tr>
<tr>
<td>LD50 Dermal Rabbit</td>
</tr>
<tr>
<td>ATE (Oral)</td>
</tr>
</tbody>
</table>

Skin Corrosion/Irritation: Not classified
pH: 4.5 - 7.5

Serious Eye Damage/Irritation: Not classified
pH: 4.5 - 7.5

Respiratory or Skin Sensitization: Not classified

Germ Cell Mutagenicity: Not classified

Carcinogenicity: Not classified

PEG 600 NF (Poly Ethylene Glycol 600 NF) (25322-68-3)

Reproductive Toxicity: Not classified

Specific Target Organ Toxicity (Single Exposure): May cause respiratory irritation.

PEG 600 NF (Poly Ethylene Glycol 600 NF) (25322-68-3)

Specific Target Organ Toxicity (Repeated Exposure): Not classified

Aspiration Hazard: Not classified

Symptoms/Injuries After Inhalation: May cause irritation to the respiratory tract, sneezing, coughing, burning sensation of throat with constricting sensation of the larynx and difficulty in breathing.

Symptoms/Injuries After Skin Contact: Contact during a long period may cause slight irritation.

Symptoms/Injuries After Eye Contact: May cause slight irritation to eyes.

Symptoms/Injuries After Ingestion: Ingestion may cause nausea, vomiting and diarrhea.
PEG 600 NF (Poly Ethylene Glycol 600 NF)

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Chronic Symptoms: None known.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity No additional information available

12.2. Persistence and Degradability

PEG 600 NF (Poly Ethylene Glycol 600 NF) (25322-68-3)

Persistence and Degradability Not established.

PEG 600 NF (Poly Ethylene Glycol 600 NF) (25322-68-3)

Bioaccumulative Potential Not established.

12.3. Bioaccumulative Potential

PEG 600 NF (Poly Ethylene Glycol 600 NF) (25322-68-3)

Bioaccumulative Potential Not established.

12.4. Mobility in Soil No additional information available

12.5. Other Adverse Effects

Other Information Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste Disposal Recommendations Dispose of waste material in accordance with all local, regional, national, and international regulations.

SECTION 14: TRANSPORT INFORMATION

In Accordance With ICAO/IATA/IMDG/DOT

14.1. UN Number Not regulated for transport

14.2. UN Proper Shipping Name Not regulated for transport

14.3. Additional Information

Other information No supplementary information available.

Transport by Sea Not regulated for transport

Air Transport Not regulated for transport

SECTION 15: REGULATORY INFORMATION

15.1 US Federal Regulations

PEG 600 NF (Poly Ethylene Glycol 600 NF) (25322-68-3)

SARA Section 311/312 Hazard Classes Immediate (acute) health hazard

Polyethylene glycol (25322-68-3)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2 US State Regulations Neither this product nor its chemical components appear on any US state lists.

SECTION 16: OTHER INFORMATION

Revision Date 07/31/2015

Indication of Changes Revision date.

Other Information This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

GHS Full Text Phrases:

STOT SE 3 Specific target organ toxicity (single exposure) Category 3

H335 May cause respiratory irritation

The data herein are based on our current knowledge and believed to be reliable. Acme-Hardesty Co., provides this information without any representation or warranty, expressed or implied, regarding its accuracy or correctness.

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ACME Hardesty US GHS SDS