



BIOSECUR[®] Organic Oral Care C320C Liquid

PRODUCT DATA SHEET

Product Characteristics

Description	Specification	Test method	Result
Carrier used	Certified ORGANIC vegetable glycerin	n/a	Complies
Fruit type	Certified ORGANIC citrus fruit (blend citrus without grapefruit)	n/a	Complies
Fruit part used	Flavedo and albedo layers	n/a	Complies
Active ingredient	Citrus bioflavonoids, citrus polyphenols	HPLC (UV-Vis detection)	≥ 4 %

Physical test

Description	Specification	Test method	Result
Color	Honey color	Visual	Complies
Appearance	Viscous crystalline liquid	Visual	Complies
Taste	Light acid, light sweet and light	Organoleptic	Complies
Odor	Agreeable (light citrus smell)	Organoleptic	Complies
Boiling Point	226°F - 108°C	Internal method	Complies
Volatility	Non-volatile	Internal method	Complies
Solubility in water/glycerol/Ethanol	100% soluble	Internal method	Complies
Density at 25°C	1,11 g/ml to 1,22 g/ml	Pycnometer	1,2021 g/ml
pH	Between 2.0 to 3.5	Internal method	2,47
Batch to batch consistency	Identity test report	HPLC identity	Complies

Chemical test

Description	Specification	Test method	Result
Pb	< 10ppm	Graphite furnace atomic absorption	Not detected
As	< 1ppm Chemical Family	ICP-OES	Not detected
Cd	< 1ppm Chemical Family	ICP-OES	Not detected
Be	< 1ppm Chemical Family	ICP-OES	Not detected
Cr	< 1ppm Chemical Family	ICP-OES	Not detected

Microbiological Test

Description	Test method	Result
Total aerobic bacteria count / gr	USP <61>	< 10
Total yeast / gr	USP <61>	< 10
Total mold / gr	USP <61>	< 10
Escherichia coli	USP <62>	Not detected
Salmonella sp.	USP <62>	Not detected
Staphylococcus aureus	USP <62>	Not detected
Pseudomonas aeruginosa	USP <62>	Not detected

These tests are made by: Alpharmco Ltd

Inquiries:

Acme-Hardesty Co
450 Sentry Parkway
Blue Bell, PA 19422
(800) 223-7054
csc@acme-hardesty.com

- * Certified Organic Citrus Extract
- * 3-Year Shelf-Life from the date of manufacture kept at ambient temperatures unopened.
- * Not considered genetically modified
- * Not derived from Genetically Modified Organisms (GMO's)
- * Bovine Spongiform Encephalopathy/Transmissible Spongiform Encephalopathy (BSE/TSE) free
- * Gluten-free
- * Material has not been subjected to Irradiation
- * REACh compliant
- * Refer to SDS as a guideline for Safety, Handling and Storage information

The data herein are based on our current knowledge and believed to be reliable. They are intended for use by persons having technical skill and at their own discretion and risk. Due to numerous factors that may affect handling, processing and application of our product, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the product for a specific purpose. Any data given herein may change without prior notice and do not constitute a contractual agreement regarding quality.

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Paraben Test

Description	Test method	Limits of detection	Result
Methylparaben	UPLC-MS-MS	< 0,1 mg/L	Not detected
Ethylparaben	UPLC-MS-MS	< 0,1 mg/L	Not detected
Propylparaben	UPLC-MS-MS	< 0,1 mg/L	Not detected
Isopropylparaben	UPLC-MS-MS	< 0,1 mg/L	Not detected
Butylparaben	UPLC-MS-MS	< 0,1 mg/L	Not detected
Isobutylparaben	UPLC-MS-MS	< 0,1 mg/L	Not detected

These analyses are made by: TransBIOTech

Quaternary Test

Description	Test method	Limits of detection	Result
Benzalkonium Chloride	HPLC-UV-MS	< 0,1 mg/L	Not detected
Benzethonium Chloride	HPLC-UV-MS	< 0,1 mg/L	Not detected
Triclosan	HPLC-UV-MS	< 0,1 mg/L	Not detected

These analyses are made by: TransBIOTech

Other Test

Description	Test method	Limits of detection	Result
Phenoxyethanol	GC-MS	< 10 ppm	Not detected
Synephrine	HPLC-UV-Vis	0,004	Not detected
Octopamine HCl	HPLC-UV-Vis	0,005	Not detected
Hordenine	HPLC-UV-Vis	0,005	Not detected
Formaldehyde	HPLC-EPA 1667	< 2000 ug/kg	Not detected

These tests are made by: Chromadex

Proof of efficacy for this batch at 1% concentration

Description	ATCC	Total microbial count Contact length: 30 seconds		Log reduction
		Control	Results	
Escherichia coli	8739	3 900	<1	2,59
Salmonella enterica	14028	2 500	<1	2,40
Listeria monocytogenes	19115	8 700	<1	2,94

These tests are made by: Alpharmco Ltd

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