



### PRODUCT DATA SHEET

PARAMETERS	SPECIFICATION
Appearance	Light color viscous liquid
Moisture %	0.1 max
Acid Value	0.5 max
Iodine Value	3 max
Color APHA	150 max
Specific Gravity @ 25°C	0.988 - 0.998
Refractive Index @ 25°C	1.469 – 1.473
Viscosity @ 25C, Stokes	3.2 – 5
Oxirane Value	6.8 min

# Application:

Jenkinol 680 is an epoxidized plasticizer intended for use in flexible and rigid PVC compounds. It is particularly effective when used with CaZn stabilization systems as it imparts a strong co-stabilizing effect. It is also a low odor product and will have little effect on the organoleptic properties of articles produced with it.

#### Dosage

Recommended dosage is 2 to 6 phr depending on end use application.

## Packaging:

Jenkinol 680 is available in 450-lb steel drums, totes and bulk.

## **Inquiries:**

Acme-Hardesty Co. 450 Sentry Parkway Blue Bell, PA 19422 (800) 223-7054

csc@acme-hardesty.com

The data herein are based on our current knowledge and believed to be reliable. They are intended for use by persons having technical skill and at their own discretion and risk. Due to numerous factors that may affect handling, processing and application of our product, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the product for a specific purpose. Any data given herein may change without prior notice and do not constitute a contractual agreement regarding quality.

Acme-Hardesty Co., specifically disclaims any implied warranties of merchantability, suitability or fitness for a particular purpose or application, and assumes no liability in connection with the use of this information. Final determination of suitability is the sole responsibility of the user who alone knows the conditions of intended use.

Date: October 5, 2012

/1032